



<b>BICO Drilling Tools, Inc. Build Rate Prediction: Ø4¾ Lambda P100 XL Adjustable</b>												
<b>Slick</b>					<b>Stabilized 1/8" Undergage</b>				<b>Stabilized 1/4" Undergage</b>			
<b>Hole Size</b>					<b>Hole Size</b>				<b>Hole Size</b>			
<b>ABH (°)</b>	<b>Ø6"</b>	<b>Ø6-1/4"</b>	<b>Ø6-1/2"</b>	<b>Ø6-3/4"</b>	<b>Ø6"</b>	<b>Ø6-1/4"</b>	<b>Ø6-1/2"</b>	<b>Ø6-3/4"</b>	<b>Ø6"</b>	<b>Ø6-1/4"</b>	<b>Ø6-1/2"</b>	<b>Ø6-3/4"</b>
<b>0.39</b>	-	-	-	-	2.7	2.9	3.1	3.3	1.6	1.9	2.1	2.3
<b>0.78</b>	2.8	2.0	1.2	-	5.3	5.5	5.8	6.0	4.3	4.5	4.7	5.0
<b>1.15</b>	5.8	5.0	4.2	3.4	7.9	8.1	8.3	8.5	6.8	7.1	7.3	7.5
<b>1.50</b>	8.6	7.9	7.1	6.3	10.3	10.5	10.7	10.9	9.2	9.4	9.7	9.9
<b>1.83</b>	11.3	10.5	9.7	8.9	12.5	12.7	12.9	13.2	11.5	11.7	11.9	12.1
<b>2.12</b>	13.7	12.9	12.1	11.3	-	14.7	14.9	15.5	13.5	13.7	13.9	14.1
<b>2.38</b>	-	15.0	14.2	13.4	-	16.5	16.7	16.9	15.2	15.5	15.7	15.9
<b>2.60</b>	-	16.7	16.0	15.2	-	-	18.2	18.4	-	17.0	17.2	17.4
<b>2.77</b>	-	-	17.3	16.5	-	-	-	19.6	-	-	18.3	18.6
<b>2.90</b>	-	-	18.4	17.6	-	-	-	20.5	-	-	19.2	19.4
<b>2.97</b>	-	-	18.9	18.1	-	-	-	20.9	-	-	19.7	19.9
<b>3.00</b>	-	-	19.2	18.4	-	-	-	-	-	-	-	20.1

Predicted Build Rate figures are in °/100' and are based on theoretical calculations of a non-flexing motor.