



<b>BICO Drilling Tools, Inc. Build Rate Prediction: Ø4¾ Lambda SS300 Adjustable</b>												
<b>Slick</b>					<b>Stabilized 1/8" Undergage</b>				<b>Stabilized 1/4" Undergage</b>			
<b>Hole Size</b>					<b>Hole Size</b>				<b>Hole Size</b>			
<b>ABH (°)</b>	<b>Ø6"</b>	<b>Ø6-1/4"</b>	<b>Ø6-1/2"</b>	<b>Ø6-3/4"</b>	<b>Ø6"</b>	<b>Ø6-1/4"</b>	<b>Ø6-1/2"</b>	<b>Ø6-3/4"</b>	<b>Ø6"</b>	<b>Ø6-1/4"</b>	<b>Ø6-1/2"</b>	<b>Ø6-3/4"</b>
<b>0.39</b>	-	-	-	-	2.3	2.5	2.7	2.8	1.3	1.4	1.6	1.8
<b>0.78</b>	2.3	1.6	0.9	-	4.8	5.0	5.1	5.3	3.7	3.9	4.1	4.3
<b>1.15</b>	5.1	4.4	3.6	2.9	7.1	7.3	7.5	7.7	6.1	6.3	6.4	6.6
<b>1.50</b>	7.7	7.0	6.3	5.5	9.3	9.5	9.7	9.9	8.3	8.5	8.7	8.8
<b>1.83</b>	10.2	9.5	8.7	8.0	11.4	11.6	11.8	12.0	10.4	10.6	10.8	10.9
<b>2.12</b>	12.4	11.6	10.9	10.2	-	13.5	13.6	13.8	12.2	12.4	12.6	12.8
<b>2.38</b>	-	13.6	12.9	12.1	-	-	15.3	15.5	-	14.1	14.2	14.4
<b>2.60</b>	-	-	14.5	13.8	-	-	-	16.9	-	-	15.6	15.8
<b>2.77</b>	-	-	15.8	15.0	-	-	-	-	-	-	-	16.9
<b>2.90</b>	-	-	16.7	16.0	-	-	-	-	-	-	-	17.7
<b>2.97</b>	-	-	-	16.5	-	-	-	-	-	-	-	-
<b>3.00</b>	-	-	-	16.8	-	-	-	-	-	-	-	-

Predicted Build Rate figures are in °/100' and are based on theoretical calculations of a non-flexing motor.