



ROTOR DIMENSIONAL DATA

Length	186.5 in (4,737 mm)	Eccentricity	0.231 in (5.87 mm)
Contour Length	179.1 in (4,549 mm)	Head Diameter	4.50 in (114.3 mm)
Major Diameter	4.645 in (117.98 mm)	Weight	597 lbs (271 kg)

STATOR DIMENSIONAL DATA

Length	215.5 in (5,473 mm)	Rubber Cutback Top	8.0 in (203.2 mm)
Tube OD	7.09 in (180.0 mm)	Rubber Cutback Bottom	28.0 in (711.2 mm)
Tube ID	5.50 in (139.7 mm)	Weight	1,351 lbs (613 kg)

FITS (IN)

(+ Compression / - Loose)

Size	Minor ¹	75° F	150° F	225° F	300° F	375° F
STD	4.177	0.007	0.014	0.022	0.029	0.036
OS	-	-	-	-	-	-
20S	-	-	-	-	-	-

FITS (MM)

(+ Compression / - Loose)

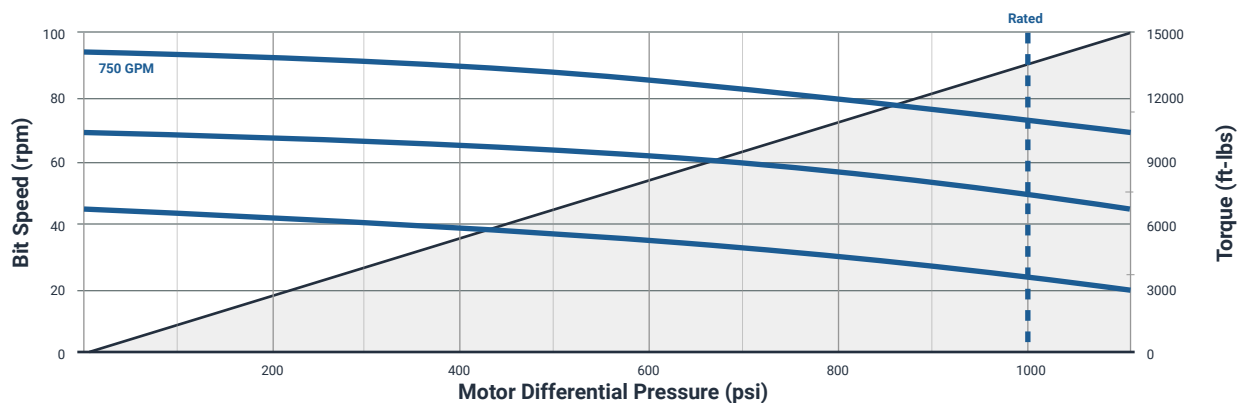
Size	Minor ¹	25° C	65° C	110° C	150° C	190° C
STD	106.096	0.178	0.356	0.559	0.738	0.915
OS	-	-	-	-	-	-
20S	-	-	-	-	-	-

POWER SECTION SPECIFICATIONS

Lobes: 7/8 | Stages: 3.2

Flow Range	350 - 750 gpm (1,325 - 2,839 lpm)	Max Recommended Pressure	1,000 psi (68.9 bar)
Speed Ratio	0.13 rev/gal (0.034 rev/l)	Torque Slope	13.50 ft-lbs/psi (265.5 Nm/bar)
No Load Bit Speed	44 - 95 rpm	Torque @ Max Recommended Pressure	13,500 ft-lbs (18,303 Nm)
No Load Pressure Drop	500 psi (34.5 bar)	Power @ Max Recommended Pressure	190 hp (142 kW)
		Stall Torque ²	30,375 ft-lbs (41,182 Nm)

PERFORMANCE CURVE



Disclaimer: The Performance Curve and Performance Data published by BICO Drilling Tools are based on recorded dynamometer data at surface temperature (72 degF) on a standard fit configuration between rotor and stator, with clean water, and are presented as a reference to the potential power of the power section and or motor. Downhole conditions such as highly elevated bottom hole temperatures and different drilling/intervention fluids shall require adjusted loose fits that may produce reduced power during surface (dynamometer) testing and will achieve the expected torque and speed values when reaching planned conditions. Contact BICO for the adjusted performance curves.

¹Minor¹ Nominal Vector Gauge reading of stator elastomer minor diameter at 72° F (22° C). ²Stall Torque² Based upon extrapolation of the max flow rate curve until zero RPM with linear torque.

